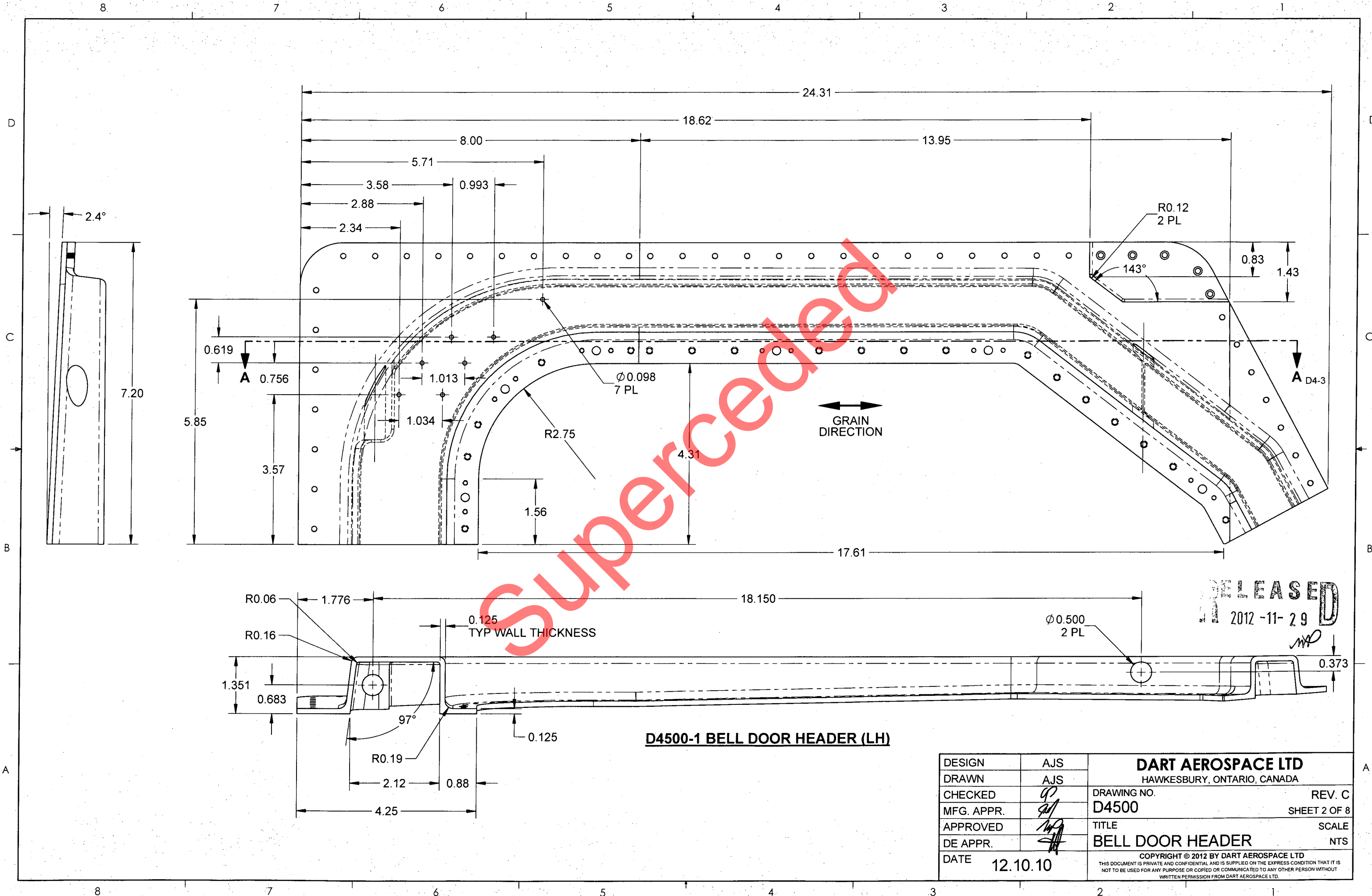


D4500-1 BELL DOOR HEADER (LH)

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2012-11-29
[Signature]

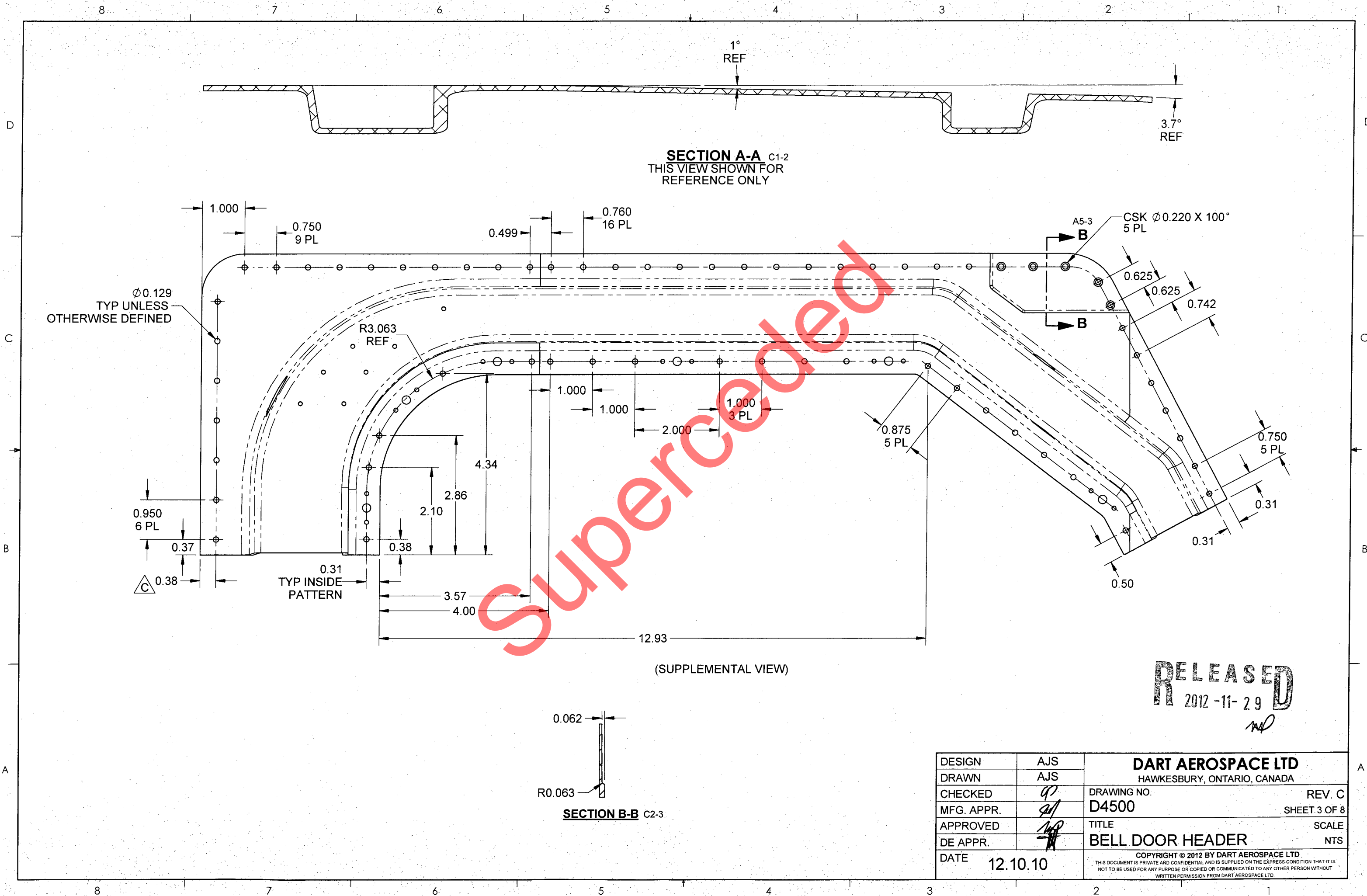
- NOTES:
- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8
(OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI 005 4.2
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 1.81 lbs
 - 8) RAW MATERIAL SURFACE FINISH SUFFICIENT FOR THIS PART
(NOT NECESSARY TO FACE MATERIAL).
 - 9) ALL NON DIMENSIONED FEATURES PER CAD FILE "D4500-1-REVC.STP"

C	ADDED -2 (RH CONFIGURATION). B8-3 0.38 DIM TYP OUTSIDE PATTERN NOTE DELETED (DRAFTING ERROR). C4-4 Ø0.129 THRU WAS Ø0.225 (DRAFTING ERROR) CSK WAS 0.170. SEE DETAIL C Ø0.201 HOLE WAS Ø0.194 (EXPANDED FOR FLOATING NUTPLATE).	AJS	12.10.10
B	COMPLETE REDESIGN.	AJS	12.09.11
A	NEW ISSUE	AJS	12.03.02
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	[Signature]	DRAWING NO.	REV. C
MFG. APPR.	[Signature]	D4500	SHEET 1 OF 8
APPROVED	[Signature]	TITLE	SCALE
DE APPR.	[Signature]	BELL DOOR HEADER	NTS
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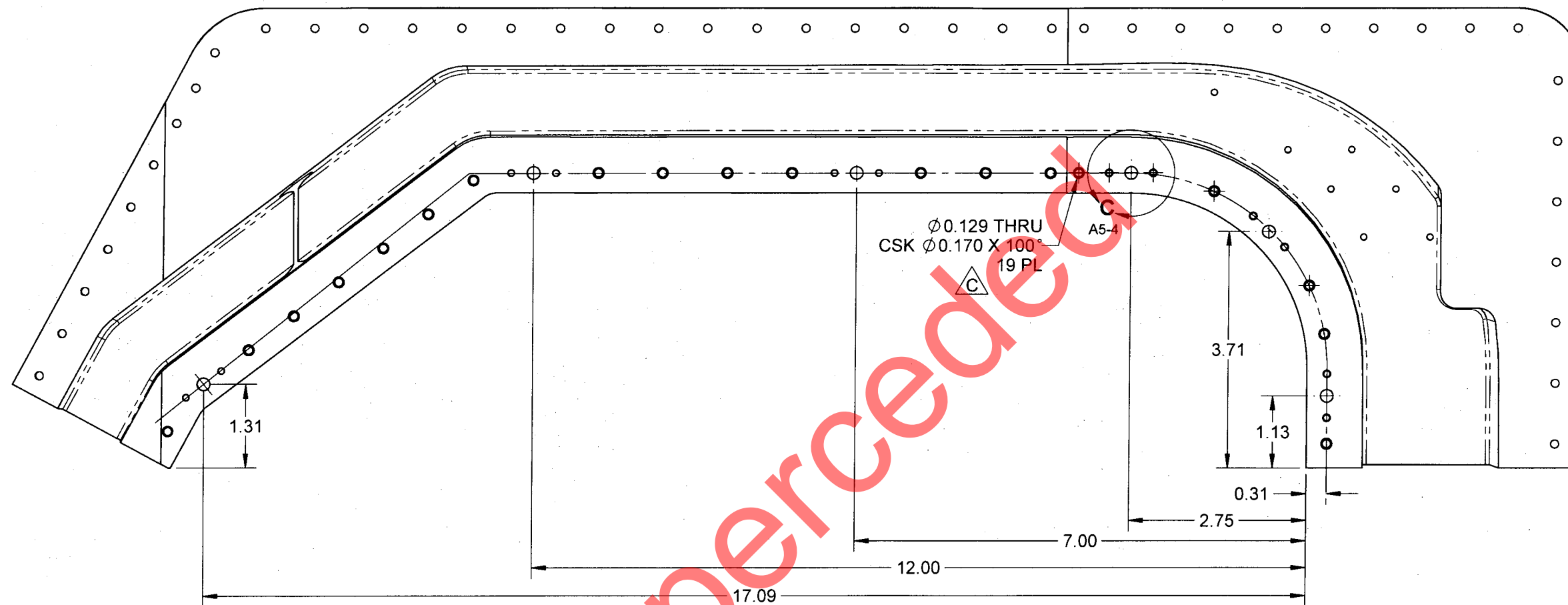
D4500-1 BELL DOOR HEADER (LH)

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	GP	DRAWING NO.	REV. C
MFG. APPR.	GP	D4500	SHEET 2 OF 8
APPROVED	GP	TITLE	SCALE
DE APPR.	GP	BELL DOOR HEADER	NTS
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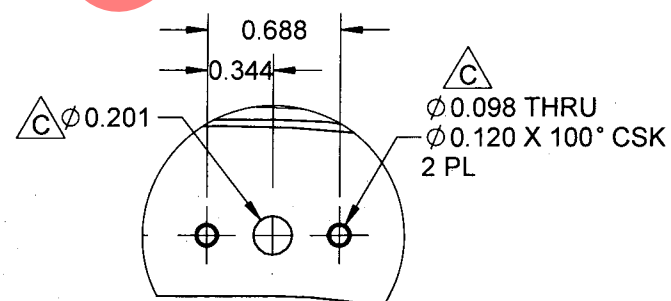


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DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	GP	DRAWING NO.	REV. C
MFG. APPR.	41	D4500	SHEET 3 OF 8
APPROVED	48	TITLE	SCALE
DE APPR.		BELL DOOR HEADER	NTS
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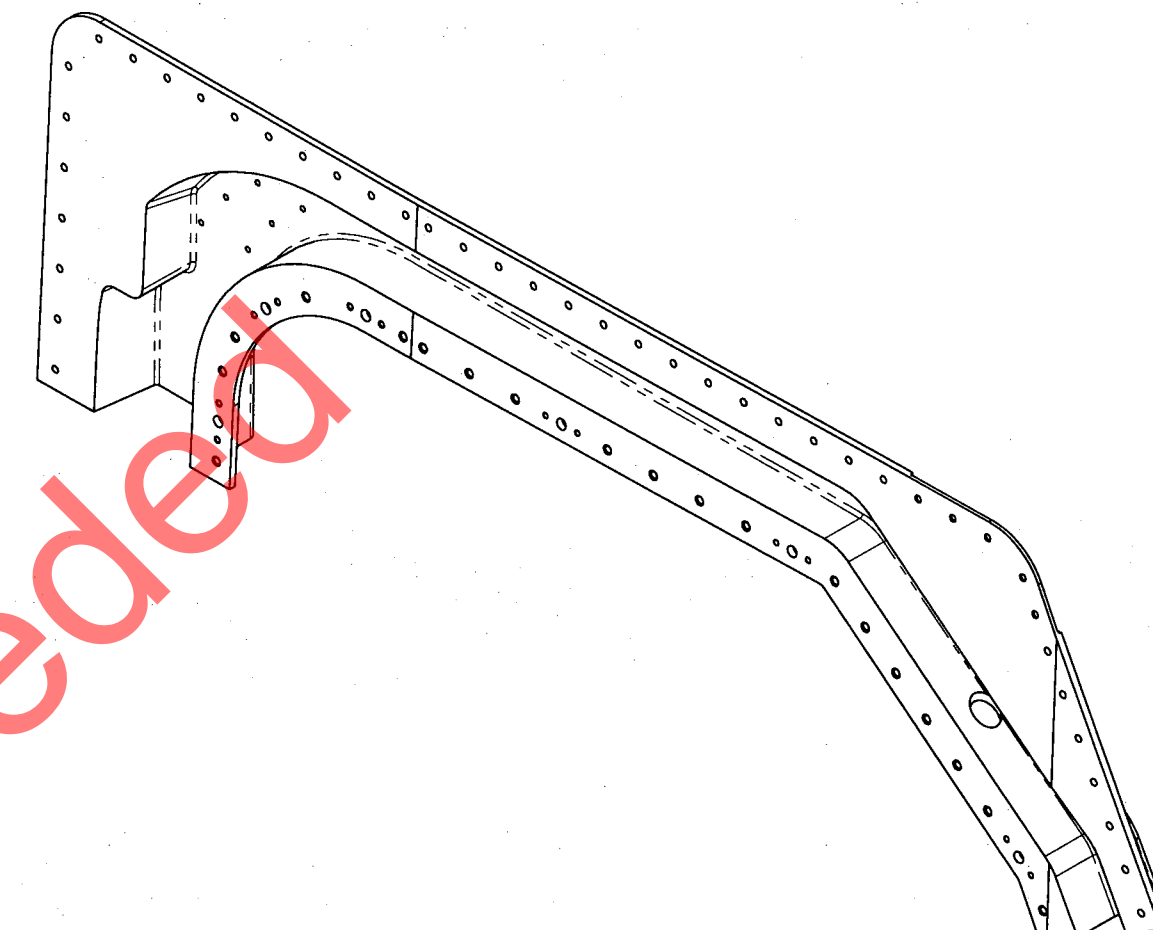
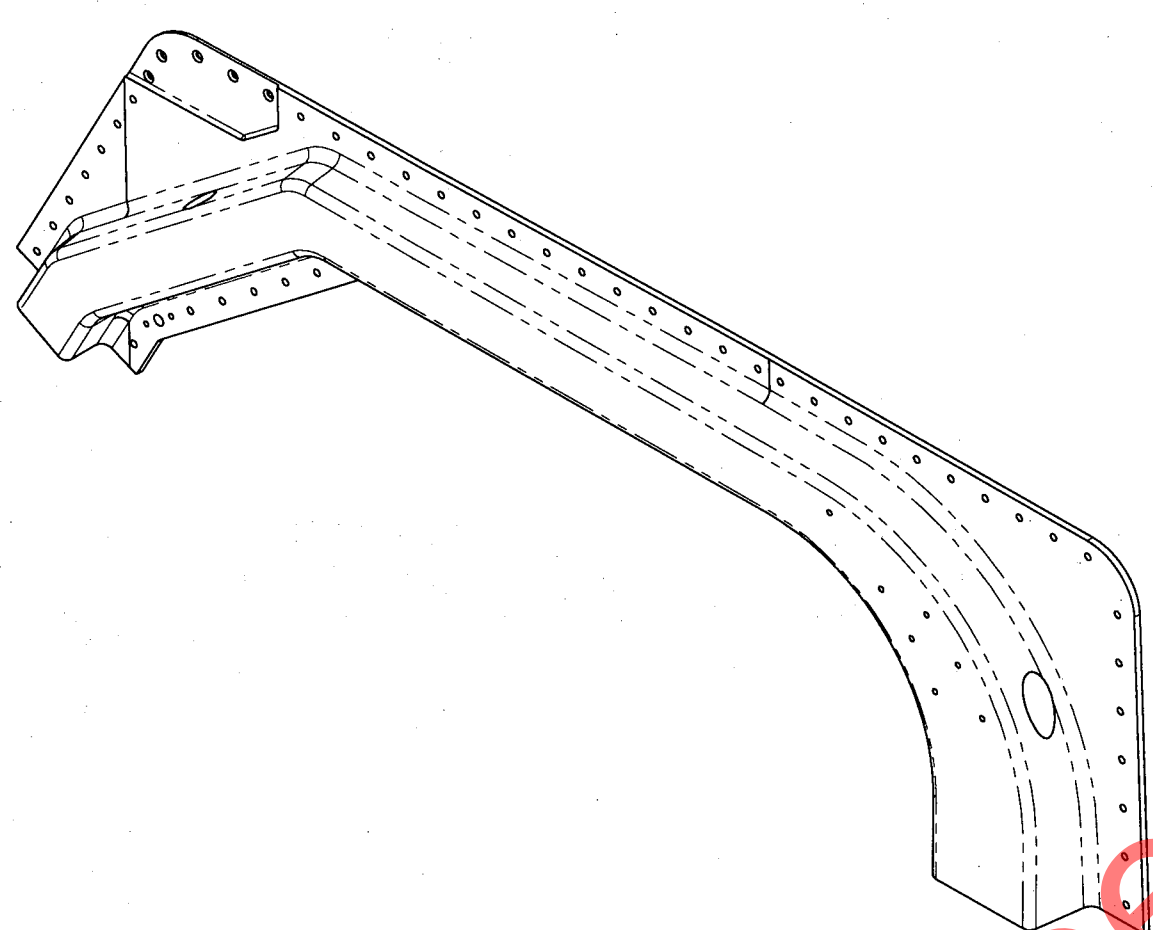
(SUPPLEMENTAL VIEW
NUTPLATE LOCATIONS)



DETAIL C C3-4
NUTPLATE HOLE DETAIL 6 PL
SCALE 2X

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2012-11-29
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DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>GP</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>GP</i>	D4500	SHEET 4 OF 8
APPROVED	<i>MP</i>	TITLE	SCALE
DE APPR.	<i>MP</i>	BELL DOOR HEADER	NTS
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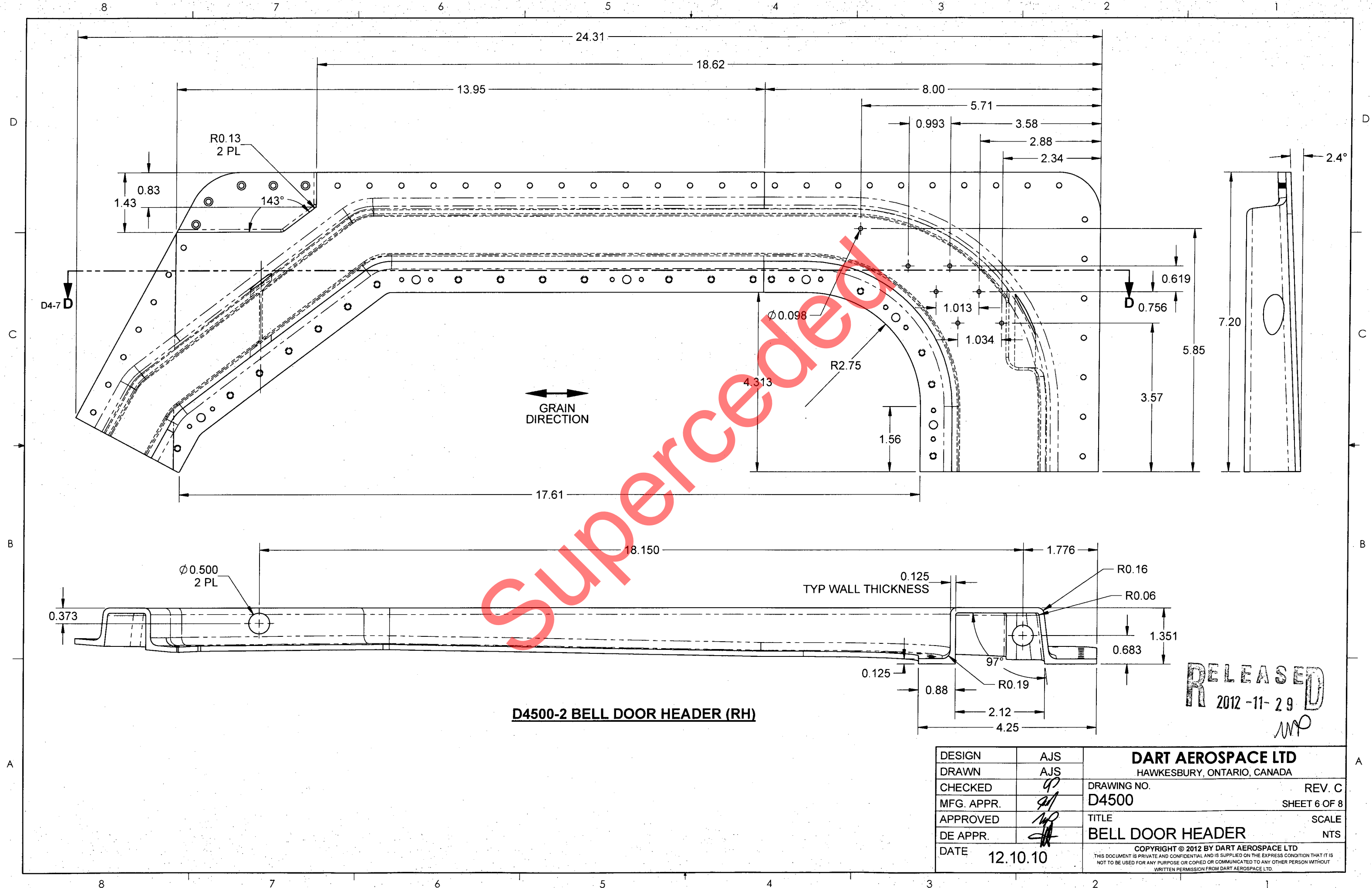


D4500-2 BELL DOOR HEADER (RH)

- NOTES:**
- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8
(OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI 005 4.2
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 1.81 lbs
 - 8) RAW MATERIAL SURFACE FINISH SUFFICIENT FOR THIS PART
(NOT NECESSARY TO FACE MATERIAL)
 - 9) ALL NON DIMENSIONED FEATURES PER CAD FILE "D4500-2-REVC.STP"

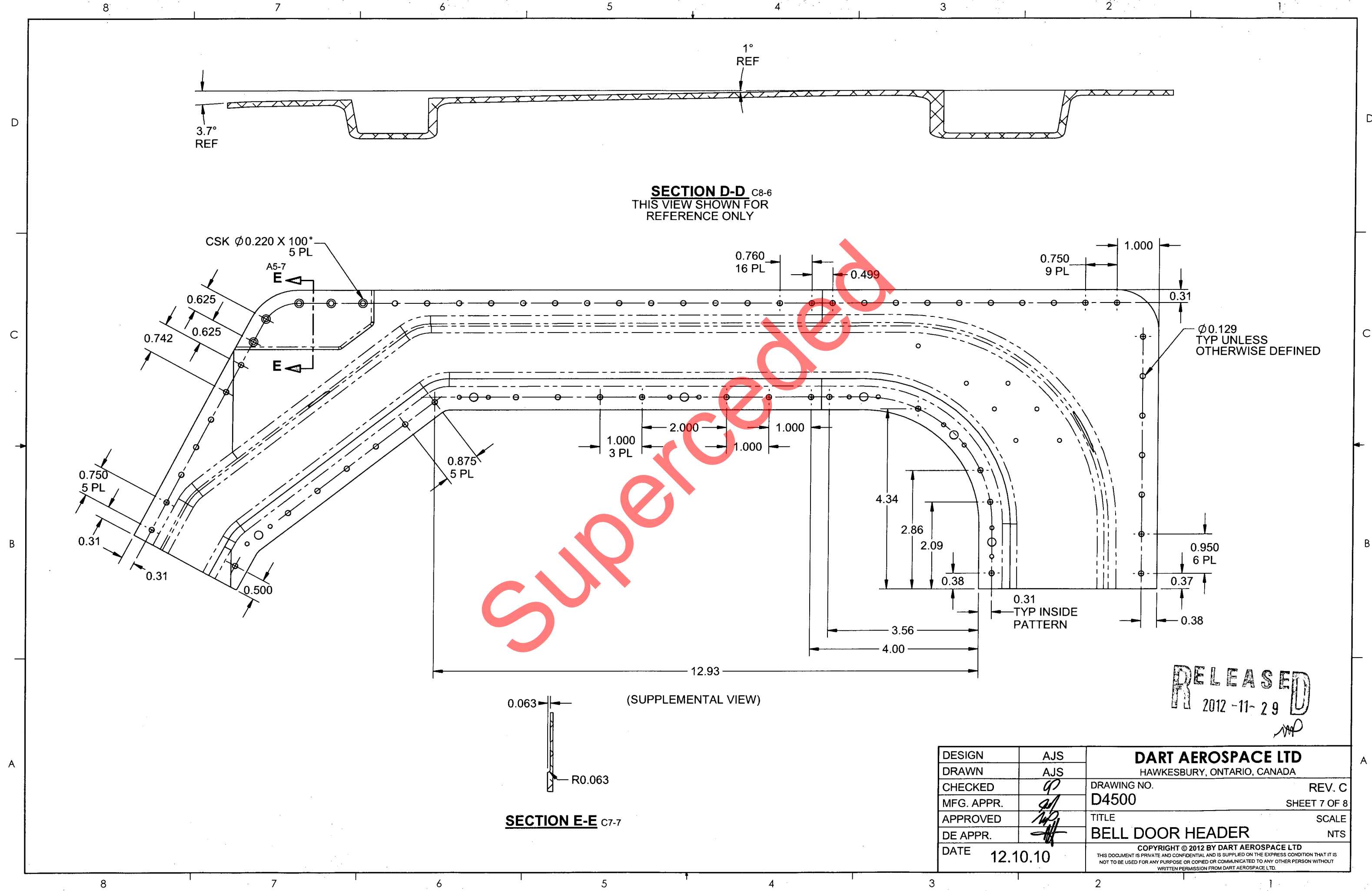
RELEASED
2012-11-29
MD

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	JP	DRAWING NO.	REV. C
MFG. APPR.	JP	D4500	SHEET 5 OF 8
APPROVED	MD	TITLE	SCALE
DE APPR.	MD	BELL DOOR HEADER	NTS
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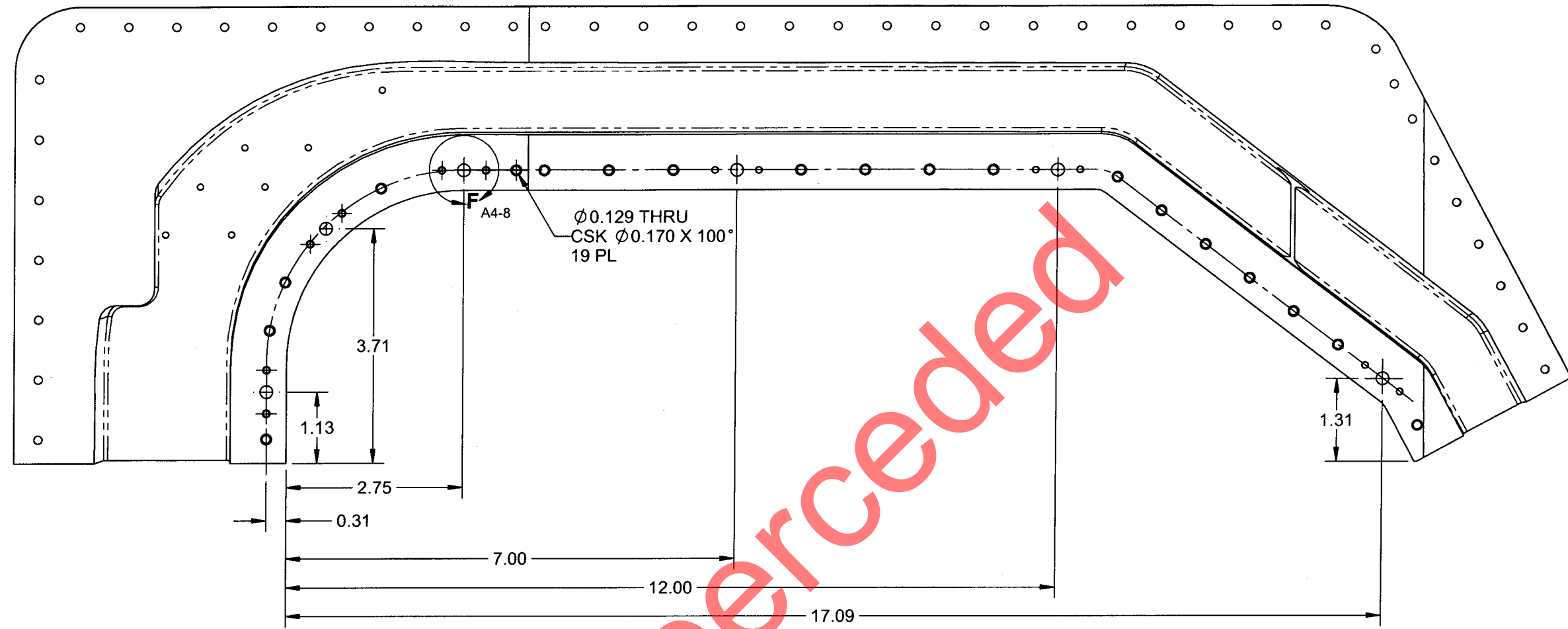
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2012-11-29
MP

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	92	DRAWING NO.	REV. C
MFG. APPR.	21	D4500	SHEET 6 OF 8
APPROVED	140	TITLE	SCALE
DE APPR.		BELL DOOR HEADER	NTS
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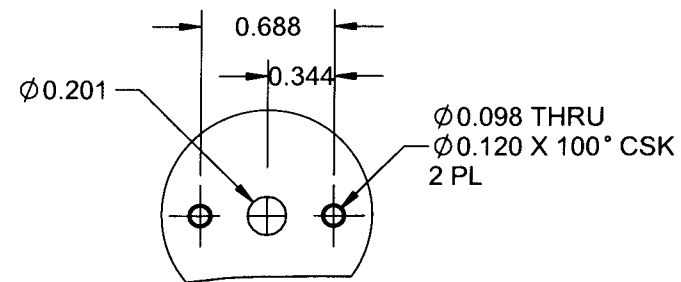


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2012-11-29

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	GP	DRAWING NO.	REV. C
MFG. APPR.	GP	D4500	SHEET 7 OF 8
APPROVED	GP	TITLE	SCALE
DE APPR.	GP	BELL DOOR HEADER	NTS
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(SUPPLEMENTAL VIEW
NUTPLATE LOCATIONS)



DETAIL F C6-8
NUTPLATE HOLE DETAIL 6 PL
(SCALE 2X)

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2012-11-29
MP

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	GP	DRAWING NO.	REV. C
MFG. APPR.	GP	D4500	SHEET 8 OF 8
APPROVED	MP	TITLE	SCALE
DE APPR.	MP	BELL DOOR HEADER	NTS
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